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### $\beta$ -Carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio

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Keywords:  $\beta$ -Carotene; oxidation; fat crystal; kinetics; solid/liquid ratio.

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Abstract: The aim of this research was to study  $\beta$ -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g  $\beta$ -carotene. The fat crystal networks formed in the fat blends were characterized by using polarized light microscopy and synchrotron X-ray diffraction (XRD). In addition,  $\beta$ -carotene degradation was monitored during storage in the dark at 20 °C. Results highlighted that fat crystallization could differently affect  $\beta\text{-carotene}$  stability. In bulk SSS and PPP,  $\beta\text{-carotene}$  degradation proceeded at comparable rate, whereas when the saturated liquid oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. A completely different behavior was observed in MG containing systems: the rate of  $\beta$ -carotene oxidation was in every case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures.

Dear Editor,

I would like to submit to your attention the manuscript entitled "β-carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio" (Sonia Calligaris, Fabio Valoppi, Luisa Barba, Monica Anese, Maria Cristina Nicoli) for consideration for publication on Food Research International.

The aim of this research was to study  $\beta$ -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g  $\beta$ -carotene. The acquired results suggest that fat crystallization could differently affect  $\beta$ -carotene stability. In bulk SSS and PPP stored at 20 °C  $\beta$ -carotene degradation proceeded at comparable rate, whereas when the liquid saturated oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. Completely different behavior was observed in MG containing systems: the rate of  $\beta$ -carotene oxidation was in any case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures.

This manuscript is the continuation of another article our group published on Food Research International in 2014 (Calligaris, S., Valoppi, F., Barba, L., Anese, M., & Nicoli, M. C. (2014). Mutual effect of fat and beta-carotene on fat crystal network structure and carotenoid bleaching. *Food Research International*, *66*, 257-263).

We would greatly appreciate your comments on the paper.

Best regards Fabio Valoppi

#### **Replies to referees' comments**

Ms. Ref. No.: FOODRES-D-17-02299 Title: <br/>
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 -carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio<br/>
 -carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio<br/>

(Please find grouped text pertaining to Reviewer 1 and 2; for each comment, reviewers' text is in italics, and answer/rebuttal text is normal)

Reviewers' comments:

Reviewer #1: In my opinion the manuscript provides new interesting results for researcher in the field and it is well structured in all its sections, therefore I would recommend it for publication in the Food Research International journal.

We thank the reviewer for his/her appreciation of the manuscript.

*Reviewer #2: The objective of this research was to study the <beta>-carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts.* 

The incorporation of <beta>-carotene into a fat crystal network and thus the choice of the lipid core to be a delivery system could deeply affect the chemical stability of the bioactive molecule. Knowledge about how the incorporation of bioactive compounds occurs in the lipid matrix and extremely important for the application in the development of foods, beverages, supplements, pharmaceuticals and cosmetics. In this way the manuscript after important contribution to study area of the food matrix.

We thank the reviewer for his/her appreciation of the manuscript. Below answers to reviewer comments.

#### Methods:

The method used for quantification of b-carotene is inappropriately described. It's not usual to use an external calibration curve for quantification of carotenoids in a spectrophotometer. Why was cyclohexane used as a solvent? What is the molar extinction coefficient employed?

Even if n-hexane is mainly used in literature for  $\beta$ -carotene determination, also cyclohexane is used (Schierle et al., J AOAC Int., 2004; 87, 5, 1070-1082).  $\beta$ -carotene quantification was calculated using the extinction coefficient. The method was added in the relevant section (lines 182-191).

#### Results:

Figure 4 should show the B-carotene concentration on a log scale. At each point of degradation kinetics, the spot concentration should be normalized by the initial concentration of B-carotene. If the authors had used this scale they would realize that in both the SSS system and the PPP model, practically 100% of B-carotene was consumed in 4 days. Thus, the establishment of kinetics in this condition is incorrect. The experiment should have been repeated, with points withdrawn between 0 and 4 hours.

The figure was modified accordingly to reviewer suggestion. The experiments were repeated to increase the number of points in the first part of the curve. The first order rate constants were recalculated and reported in Table 2. Small differences in comparison to previous reported data were obtained.

The authors are unable to discuss the cause of the loss of B-carotene, they only cite the action of oxygen reactive species, however, if only saturated fats were used as to explain the formation of these radicals in the absence of light?

Reading the literature, the autoxidation mechanism could be the main mechanism of  $\beta$ -carotene oxidation in the considered systems. Auto-oxidation could proceed at ambient temperature in the absence of light. The sentence was modified and references have been inserted (lines 288-290).

### Highlights

- Fat crystallization and structure differently affected β-carotene stability
- β-carotene degradation rate was higher in tripalmitin and tristearin containing samples compared to monoglyceride containing ones
- Solid/liquid ratio did not affect β-carotene degradation rates

1	$\beta$ -carotene degradation kinetics as affected by fat crystal network and
$\frac{1}{2}2$	solid/liquid ratio
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5 64 7 85	Sonia Calligaris <sup>1</sup> , Fabio Valoppi <sup>1,2,*</sup> , Luisa Barba <sup>2</sup> , Monica Anese <sup>1</sup> , Maria Cristina Nicoli <sup>1</sup>
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#### 22 Highlights

Fat crystallization and structure differently affected  $\beta$ -carotene stability

β-carotene degradation rate was higher in tripalmitin and tristearin containing samples compared to

5 monoglyceride containing ones

Solid/liquid ratio did not affect  $\beta$ -carotene degradation rates

#### Abstract

The aim of this research was to study  $\beta$ -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g  $\beta$ -carotene. The fat crystal networks formed in the fat blends were characterized by using polarized light microscopy and synchrotron X-ray diffraction (XRD). In addition,  $\beta$ -carotene degradation was monitored during storage in the dark at 20 °C. Results highlighted that fat crystallization could differently affect  $\beta$ -carotene stability. In bulk SSS and PPP,  $\beta$ -carotene degradation proceeded at comparable rate, whereas when the saturated liquid oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. A completely different behavior was observed in MG containing systems: the rate of  $\beta$ -carotene oxidation was in every case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures.

#### Keywords

 $\beta$ -Carotene, oxidation, fat crystal, kinetics, solid/liquid ratio.

#### 1. Introduction

β-Carotene is one of the most studied compounds belonging to the carotenoids family. This is due not only to its provitamin A activity, being converted in the human intestine in retinol, but also to its well established antioxidant properties that have been associated to its health promoting capacity (Rao & Rao, 2007; Ribeiro, Barreto, & Coelho, 2011; Tapiero, Townsend, & Tew, 2004). β-Carotene can be found in many fruits and vegetables derivatives or intentionally incorporated into foods to improve their health functionality as well as impart yellow/orange color. Lipid delivery systems, such as emulsions and microcapsules, have been indicated as suitable tools to incorporate lipophilic β-carotene into foods. These systems are made of a lipid phase, in which the carotenoid is

56 solubilized, coated with surfactants or biopolymers (Chen, Fu, Hou, Guo, Wang, & Yang, 2016;  $\frac{1}{2}7$ Lim, Griffin, & Roos, 2014; Mahfoudhi & Hamdi, 2015; Qian, Decker, Xiao, & McClements,  $\frac{3}{4}8$ 2012; Xia, McClements, & Xiao, 2015; Zhang, Xu, Jin, Shah, Li, & Li, 2015). The lipid phase can 559 6 vary in the triacylglycerol (TAG) composition showing different physical properties, from 60 completely liquid oils to fats with different solid/liquid ratios as well as fat crystal network feature. 8 **9**61 The latter could contain TAG crystals organized into three main polymorphic forms: hexagonal  $\alpha$ , 10 1162 orthorhombic  $\beta'$ , and triclinic  $\beta$  (Hernqvist, 1988; Marangoni, Acevedo, Maleky, Co, Peyronel, 12 1363 1464 1564 165 17Mazzanti, Quinn, & Pink, 2012; Sato, 2001; Sato & Ueno, 2011). These polymorphic forms are the subcell structures of the lamellar unit cell that is originated from the repetitive sequence of the acyl chains along the TAG long-chain axis (Sato & Ueno, 2011). The lamellar structure builds up 1866 crystalline nanoplatelets that could aggregate into spherulites, which eventually originate a colloidal 19 2067 crystal network (Marangoni et al., 2012). TAGs spatial organizations have different thermodynamic 21 2268 stability and technological properties.

22 23 249 2570 2570 2771 28 The incorporation of  $\beta$ -carotene into a fat crystal network and thus the choice of the lipid core to be included into a delivery system could deeply affect the chemical stability of the bioactive molecule. As well known,  $\beta$ -carotene is chemically unstable in foods and prone to isomerization and 2972 30 3173 oxidation, leading to color fading as well as loss of healthy properties (Namitha & Negi, 2010). Some authors evidenced that the degradation rate of lipophilic bioactive molecules could be <sup>32</sup> 3374 <sup>34</sup> 3575 retarded in solid lipid nanoparticles compared to emulsions with liquid core (Nik, Langmaid, & Wright, 2012; Relkin, Jung, & Ollivon, 2009; Zhang, Hayes, Chen, & Zhong, 2013). However, <sup>36</sup>76 opposite results have been also reported (Cornacchia & Roos, 2011; Helgason, Awad, 38**77** 39 Kristbergsson, Decker, McClements, & Weiss, 2009; Qian, Decker, Xiao, & McClements, 2013). 4078 Regarding  $\beta$ -carotene, in a previous research we demonstrated that  $\beta$ -carotene stability is  ${}^{41}_{4279}_{{}^{43}_{4480}}_{{}^{45}_{46}}_{{}^{45}_{46}}_{1}_{{}^{47}_{482}}_{{}^{48}_{48}}$ significantly affected by the fat crystal network architecture (Calligaris, Valoppi, Barba, Anese, & Nicoli, 2014).  $\beta$ -carotene resulted more stable in bulk monoglyceride than in presence of tripalmitin (PPP) and tristearin (SSS) crystals, highlighting the critical role of the type of crystallizing molecule (Calligaris et al., 2014). This result was attributed to the different location and 4983 50 5184 compartmentalization of the carotenoid in the fat crystal network.

The aim of this research was to study the  $\beta$ -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g  $\beta$ -carotene. All the selected lipid matrices were composed of saturated fatty acids to avoid the possible concurrent oxidation of the lipid matrices besides that of  $\beta$ -carotene. The

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90 fat crystal network formed in the fat blends were characterized by using polarized light microscopy  $\frac{1}{2}1$ and synchrotron X-ray diffraction (XRD). In addition,  $\beta$ -carotene degradation was monitored during <sup>3</sup>/<sub>4</sub>92 storage in the dark at 20 °C.

## 995 10 1196 2.1 Materials

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Myverol<sup>™</sup> saturated monoglyceride (MG) (fatty acid composition: 1.4% C14:0, 59.8% C16:0, 12 137 1498 15 1699 17 38.8% C18:0; melting point 68.05  $\pm$  0.5 °C) was kindly donated by Kerry Ingredients and Flavour (Bristol, United Kingdom). Tripalmitin (PPP; purity  $\geq 85\%$ ), tristearin (SSS; purity  $\geq 85\%$ ), and crystalline  $\beta$ -carotene (purity  $\geq 93\%$ ) were purchased from Sigma Aldrich (Milan, Italy). Miglyol 11800 812 N (MCT; fatty acid composition: 57.0% C8:0, 43.0% C10:0) was kindly provided by Cremer 19 21001 Oleo GmbH & Co. KG (Hamburg, Germany). 21 21202

#### 2.2 Sample preparation

23 2403 2504 26 4705 28 2906 Around 2 g of mixtures containing solid fats (MG, PPP, or SSS) and liquid triacylglycerols (MCT) at different solid fat content (100, 90, 70, 50, 40, 30, 20, 10, 15, 5 and 0% w/w) added or not with 0.6 mg/g of crystalline  $\beta$ -carotene were weighted into 20-mL vials, saturated with nitrogen and 30 3107 hermetically sealed. Samples were heated at 80 °C in the dark until completely transparent solutions 32 31308 were obtained (i.e. visibly free of dispersed materials). Finally, samples were cooled from 80 to 20 34 31509 °C at 2 °C/min using a PC200-G50 temperature controlled water bath (Thermo Fisher Scientific, 3610 37 Waltham, USA) and ice. Samples were stored at 20 °C for 24 hours before analysis.

3181 1 39 401 2 41 421 3 43 444 4 45 5 46 471 6 Further samples were prepared for  $\beta$ -carotene degradation kinetic study. Around 20 g of mixtures containing solid fats (MG, PPP, or SSS) and liquid triacylglycerols (MCT) at different solid fat content (100, 70, 50, 30, 10, and 0% w/w) added with 0.6 mg/g of crystalline  $\beta$ -carotene were weighted in 100 mL amber bottles, saturated with nitrogen and sealed. Samples were heated at 80 °C and stirred with a magnetic rod in the dark until completely transparent solutions were obtained (i.e. visibly free of dispersed materials). Approximately 5.5 g of molten sample was placed into 6-41917 50 51118 cm diameter Petri dishes and covered with plastic caps. Petri dishes were then cooled at room temperature and stored for up to 14 days in a temperature controlled incubator in the dark at 20 °C. 52 51319

#### 2.3 Polarized light microscopy

One drop of the sample was placed in the middle of a glass slide and a glass cover slip was centered above the drop. The glass slide was transferred to the microscope allocation previously heated at 80 °C and fully melted for 10 min using a Linkam CSS450 temperature controller (Linkam Scientific

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Instruments, Surrey, UK). Sample was then cooled to 20 °C at 2 °C/min before being imaged at 124 1,25  $200\times$  with a polarized light (PL) optical microscope (Leica DM 2000, Leica Microsystems, 1<sup>3</sup>/<sub>4</sub>26 Heerburg, Switzerland) connected with a Leica EC3 digital camera (Leica Microsystems, Heerburg, Switzerland). Images were acquired and processed using the application software Leica Suite LAS EZ (Leica Microsystems) and saved in *jpeg* format resulting in 2048×1536 pixels corresponding to 597×448 µm.

#### 2.4 Crystal size

Crystal size was computed on selected images using Image-Pro® Plus (ver. 6.3, Media Cybernetics, Inc., Bethesda, MD, USA). A spatial calibration was firstly performed using the 100 µm reference line obtained with the microscope application software. Then, a line was manually drew over each crystal and the length was automatically calculated.

#### 2.5 Fractal dimension

Polarized light micrographs were used to compute the fractal dimension of the crystals. In particular, images were converted into gray scale (8 bit) and thresholded using Image-Pro® Plus (ver. 6.3, Media Cybernetics, Inc., Bethesda, USA) in order to allow all the crystalline material present in the image to be highlighted. The box-counting fractal dimension  $(D_b)$  was calculated using ImageJ ver. 1.51a (National Institutes of Health, USA) with the plugin FracLac (ver. 2015sep090313a9330, Charles Sturt University, Bathurst, Australia). The setting parameters used were the number of positions for grids G, equal to 30, locked black background, and the maximum size of the crystal, set at 45% of the total image area.

#### 2.6 Synchrotron X-ray diffraction (XRD)

X-ray diffraction patterns were recorded at the X-ray diffraction beam-line 5.2 at the Synchrotron Radiation Facility Elettra in Trieste (Italy). The X-ray beam emitted by the wiggler source on the Elettra 2 GeV electron storage ring was monochromatized by a Si(111) double crystal monochromator, focused on the sample and collimated by a double set of slits giving a spot size of 0.2×0.2 mm. An aliquot of sample was lodged into a nylon pre-mounted cryoloop 20 mm for crystallographic experiments (0.7–1.0 mm) (Hampton Research HR4-965, Aliso Veijo, CA, USA). Sample temperature was controlled by means of a 700 series cryocooler (Oxford Cryosystems, Oxford, UK) with an accuracy of ~1 °C. Analyses were performed at 20 °C. Data were collected at 5**185**6 a photon energy of 8.856 keV ( $\lambda = 1.4$  Å), using a 2M Pilatus silicon pixel X-ray detector ଗ୍ୱାସ୍ତ 7 (DECTRIS Ltd., Baden, Switzerland). Bidimensional patterns collected with Pilatus were calibrated 61

158 by means of a LaB<sub>6</sub> standard and integrated using the software FIT2D (Hammersley, Svensson, 1559 Hanfland, Fitch, & Hausermann, 1996). The peak position and full width at half of the maximum 1260 peak height (FWHM) were evaluated by means of the program Winplotr (Roisnel & Rodríguez-1561 Carvajal, 2000); indexing of the XRD patterns obtained by the crystalline phases was performed 1762 using Checkcell (Laugier & Bochu, 2000). 8 1963 2.7 Crystalline domain size calculations From the small-angle X-ray diffraction region (SAXD), the crystalline domain size ( $\xi$ ) was

calculated using two approaches: (i) the analysis introduced by Warren and Averbach (1950) and Warren and Averbach (1952), and (ii) the Scherrer equation (Acevedo & Marangoni, 2010). The first approach is based on the separation of the contributions from finite crystallite dimensions and disorder, considering the long-range ordering capability showed by these compounds (testified by the many orders detectable of the 00l crystallographic direction). The average volume weighted crystallite dimension was calculated in the assumption of 25% peak shape Gaussian component using the methodology proposed by Enzo, Fagherazzi, Benedetti, and Polizzi (1988). In this case, the instrumental function was considered negligible with respect to the sample contribution to peak broadening considering the collimation and dimension properties of synchrotron X-ray beam. The second approach is based on the relationship between the FWHM in radians and the diffraction angle ( $\theta$ ) as shown in eq. 1.

$$\xi = \frac{K \cdot \lambda}{FWHM \cdot \cos \theta} \tag{eq. 1}$$

where K is the shape factor which usually is set at 0.9 for crystallites with unknown shape, and  $\lambda$  is the wave length of the X-ray.

#### 2.8 β-carotene concentration

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Samples containing  $\beta$ -carotene were grinded using a mortar and a pestle. Subsequently,  $\beta$ -carotene was extracted using cyclohexane as solvent in an ultrasonic bath. The residual concentration of  $\beta$ carotene at time t ( $C_t$ ) was measured spectrophotometrically at 450 nm by means of a UV/VIS spectrophotometer Shimadzu UV-250 1 PC (Shimadzu, Kyoto, Japan) and calculated accordingly to **51688** 57 the formula:

where *A* equals the measured absorbance at 450 nm,  $E_{1cm}^{1\%}$  the extinction coefficient of β-carotene in cyclohexane (2500 g<sup>-1</sup>Lcm<sup>-1</sup>), *m* the mass (g) of the sample, and *d* the length (cm) of the cuvette. Finally, β-carotene residual concentration was normalized against its initial concentration ( $C_t/C_0$ ).

#### 94 **2.9 Data analysis**

All determinations were expressed as the mean  $\pm$  standard error (SE) of at least two measurements from two experiment replicates (n  $\ge$  4). Statistical analysis was performed using R v. 3.0.2 (The R foundation for Statistical Computing). Bartlett's test was used to check the homogeneity of variance, one-way ANOVA was carried out and Tukey-test was used as posthoc test to determine statistical significant differences among means (p < 0.05). Linear regression analysis by least squares minimization was performed using GraphPad Prism ver. 5.03 (GraphPad Software, San Diego, USA). The goodness of fit was evaluated on the basis of statistical parameters of fitting (R<sup>2</sup><sub>adj</sub>, *p*, standard error) and the residual analysis.

#### **3.** Result and discussion

#### 5 3.1 Structural properties of saturated lipid mixtures

PL micrographs of lipid blends containing increasing concentrations of MG, PPP, and SSS in liquid MCT are reported in Figure 1. The dark zones in the images refer to the isotropic liquid MCT, whereas the bright areas are anisotropic crystals of MG, PPP, or SSS. As expected, the dimensions of the crystalline structures increased with increasing the solid fat content and in general were bigger in MG containing samples. At 10% fat concentration, all samples showed structures with dimensions of about 20-40 µm. The aggregate size increased up to 70-120 µm at higher concentrations. Up to a critical concentration value, a crowded network with big crystalline aggregates was obtained and a uniform crystalline mass can be observed. This critical value was 70% and 50% for PPP and SSS containing samples, respectively; whereas MG containing samples did not show a defined critical concentration value. Moreover, different crystal morphologies can be observed depending on solid lipid type and concentration: platelet-like structures were noted in MG containing samples; spherulites composed of small crystals in 10 and 30% SSS containing samples, and platelet-like crystals aggregated into spherulites in 10%, 30% and 50% PPP containing samples. To better investigate the structural organization of fats in MCT, fractal dimension was computed from PL micrographs using the box-counting method (Ahmadi, Wright, & Marangoni, 2008) (Figure 2). As expected, crystal aggregates size increased with the increasing of the solid fat content. A limit vale of about 1.84-1.86 was reached at different solid fat content depending on fat type. Both SSS and PPP containing mixtures reached the plateau value at concentrations higher than

224 50% and 70%, respectively, corresponding to the formation of the uniform crystalline mass (Figure  $2^{1}_{2}$ 1). It is noteworthy that the kinetics of fractal dimension changes were different for the three fat systems. PPP containing samples slowly and progressively reached the plateau value probably due to a lower ability of platelet-like crystals to form the crystal network in comparison to SSS spherulites. By contrast, MG containing mixtures rapidly approached to the plateau value, indicating a higher network forming ability than SSS and PPP molecules.

XRD analysis was performed to determine the polymorphic form, the interplanar distance between the reflecting planes, and the crystalline domain size ( $\xi$ ) of MG-, SSS- and PPP-MCT mixtures. As an example, Figure 3 shows the integrated patterns with relevant peak position of the crystallographic reflecting planes belonging to the 00*l* family, along with their relative sections of the bidimensional patterns, of 100% MG (A), 50% SSS (B), 10% PPP (C). The polymorphic forms, the interplanar distance  $(d_{001})$  as well as the calculated crystal size domain are reported in Table 1.

Hexagonal a form was observed in the 100% MG, PPP, and SSS containing samples, while the 70%, 50%, 30% and 10% MG and PPP containing samples as well as the 10% SSS containing one showed  $\beta$  crystals. By contrast, 30%, 50% and 70% concentrations of SSS containing samples showed  $\beta'$  form polymorph. In general terms, the less thermodynamically stable polymorphs were detected in bulk neat fats. Decreasing the fat and increasing the liquid oil amounts more stable polymorphic crystals formed, in agreement with the literature (Ahmadi et al., 2008; Wright, Batte, & Marangoni, 2005). This can be attributed to a slower nucleation from hot melt that allowed MG, PPP, and SSS molecules to organize in the best thermodynamic polymorph depending on solid fat concentration. The interplanar distances  $(d_{001})$  reported in Table 1 were in good agreement with data reported in the literature (Calligaris et al., 2014; Valoppi, Calligaris, Barba, Šegatin, Poklar Ulrih, & Nicoli, 2017). As expected,  $\alpha$  form showed a higher  $d_{001}$  than that of other polymorphic forms, irrespectively of solid fat content. According to Hernqvist (1988), the moieties of triglycerides or monoglycerides are perpendicular to the crystallographic reflecting plane in the  $\alpha$  form. Thus, the tilting angles of the  $\beta$  and  $\beta'$  forms can be geometrically calculated. It was found that MG samples showed a tilting angle of the carbon chain respect to the reflecting planes of  $71.3 - 68.3^{\circ}$ , whereas PPP and SSS showed tilting angles between  $64.0 - 62.7^{\circ}$  and  $65.2 - 64.2^{\circ}$ , respectively.

Regarding the  $\xi$  computation, WA method and Scherrer formula were used (Acevedo & Marangoni, 2010; Warren & Averbach, 1950, 1952). It is known in the literature that Scherrer formula derivation is based on the assumption that the crystalline shape is cubic and the diffracted beam shape is considered Gaussian. This assumption simplifies the derivation process but introduces an important drawback that is the difficulty in relating the coordination length to the "true" dimensions Ø57 of the crystallites (Scardi, Leoni, & Delhez, 2004; Warren, 1990). On the other hand, the WA 61

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approach does not take into account strain anisotropy effects and systematic errors in evaluating the peak position and FWHM (Scardi *et al.*, 2004). Although aware of these limitations, the  $\xi$  was computed. A discrepancy in the crystalline domain size between WA and Scherrer approaches was actually noted. In particular, smaller values were obtained by applying the WA method than those computed by using the Scherrer formula. Besides these discrepancies, it was found that crystallite dimensions were dependent on the polymorphic form (and thus the lamellar thickness) rather than on the solid fat content. In general, the following trend in domain size was found: PPP > MG > SSS.

Crystalline  $\beta$ -carotene was then mixed with melted systems at a concentration of 0.6 mg/g. At this concentration, the bioactive molecule was totally solubilized in the lipid matrix since its solubility in oil was about 0.12% (Borel, Grolier, Armand, Partier, Lafont, Lairon, & Azais-Braesco, 1996). No changes in crystal size, fractal dimension, polymorphic form, interplanar distance between the reflecting planes and crystalline domain size were found (data not shown). These results are apparently in contrast with previous data showing that the presence of 5% of  $\beta$ -carotene in neat MG, PPP, and SSS was able to modify the fat crystallization behavior (Calligaris *et al.*, 2014). It can be inferred that the small amount of the bioactive molecule used in this study was not sufficient to affect the structural properties of the fat blends.

#### 3.2 β-carotene stability in lipid blends

Figure 4 shows the changes of  $\beta$ -carotene concentration in 100% containing SSS, PPP, MCT and MG as a function of storage time at 20 °C. A sharp and rapid decrease of  $\beta$ -carotene content was observed in SSS and PPP samples, which was completely degraded after 4 days of storage. The carotenoid degradation resulted slower in MCT and its concentration was no more detectable after about 14 days. Finally,  $\beta$ -carotene appeared particularly stable in MG, as well evidenced by the slight concentration decrease during storage, in agreement with previous data (Calligaris *et al.*, 2014).

 $\beta$ -Carotene degradation can be ascribed to a pseudo first order kinetics, in agreement with the literature (Dutta, Dutta, Raychaudhuri, & Chakraborty, 2006; Stefanovich & Karel, 1982). To highlight the effect of the solid/liquid ratio in fat blends, similar experiments were performed on samples containing increasing contents of crystalline MG, PPP, and SSS in liquid MCT. Table 2 shows the estimated pseudo first order rate constants of  $\beta$ -carotene degradation. As already mentioned, the selected lipid matrices contained saturated fatty acid moiety in the molecules of triacylglycerols or monoglycerides to reduce as much as possible the presence of peroxide radicals deriving from the oxidation of fatty acids. Thus, the main expected mechanism of  $\beta$ -carotene

292 degradation was the reaction between  $\beta$ -carotene and dissolved oxygen through autoxidation 293 mechanism (Britton, 1995; Burton, Daroszewski, Nickerson, Johnston, Mogg, & Nikiforov, 2014). 294 296 2996 2997 1298 297 1298 297 1298 299 1400 1501 17 In liquid MCT (0% solid fat), the rate constant of  $\beta$ -carotene degradation was -0.284 ± 0.062 days<sup>-1</sup>. The presence of SSS and PPP crystals in MCT did not significantly modify the kinetics of  $\beta$ carotene degradation at any tested concentration up to 70% (w/w). It can be hypothesized that, during fat crystallization,  $\beta$ -carotene remained prevalently dissolved in the liquid MCT not participating to the fat crystal formation. In these conditions, oxygen can freely dissolve and diffuse in the liquid matrix event at the highest solid fat content. The carotenoid oxidation rate increased in the neat crystallized PPP and SSS, indicating that the bioactive molecule was more easily attainable by oxygen. As previously reported by our group (Calligaris *et al.*, 2014), in these systems  $\beta$ carotene could be included in the crystal network of PPP and SSS. No significant differences in reaction rates were found between PPP and SSS containing samples although the crystal morphology was different.

**1**9 2003 21 2204 2324 2324 2324 2326 2306 2307 28 300 309 Completely different  $\beta$ -carotene degradation rates were observed in MG containing samples. It is well evident from the results reported in Table 2 that the presence of MG hindered the  $\beta$ -carotene degradation at all tested concentrations. Interestingly, the MG protective effect was independent on its content in the fat mixtures: the crystalline network established by MG at 10% concentration was enough to significantly slow down  $\beta$ -carotene degradation reaction. It was previously observed that β-carotene at 5% concentration formed amorphous clusters in crystallized MG (Calligaris et al., 2014). It can be hypothesized that  $\beta$ -carotene would be located within MG crystals even at the low concentration considered in this study, thus allowing its protection.

#### Conclusions

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 $3^{2}_{33}$   $3^{3}_{33}$   $3^{3}_{33}$   $3^{3}_{33}$   $3^{3}_{33}$   $3^{3}_{34}$   $3^{4}_{44}$   $3^{4}_{44}$   $3^{4}_{44}$   $3^{4}_{54}$   $3^{5}_{44}$   $3^{5}_{55}$   $3^{$ The acquired results suggest that fat crystallization could differently affect  $\beta$ -carotene stability. In bulk SSS and PPP stored at 20 °C  $\beta$ -carotene degradation proceeded at comparable rate, whereas when the liquid saturated oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. Completely different behavior was observed in MG containing systems: the rate of  $\beta$ carotene oxidation was in any case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures. These results clearly seem to be crucial in the attempt to design efficient delivery systems highlighting the importance of the choice of the lipid carrier in the attempt to protect  $\beta$ carotene against oxidation.

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Solid Fat	Percentage	Polymorph	$d_{001}$	ξ (Å)		
	(% w/w)		(Å)	WA	Scherre	
MG	10	β	46.25	196.9	386.9	
MG	30	β	45.83	193.4	391.0	
MG	50	β	46.73	222.3	450.0	
MG	70	β	46.23	205.2	413.1	
MG	100	α	49.32	274.3	474.8	
PPP	10	β	39.19	249.1	634.9	
PPP	30	β	39.21	264.4	652.9	
PPP	50	β	39.62	222.3	578.3	
PPP	70	β	39.66	228.2	604.4	
PPP	100	α	44.12	201.0	458.0	
SSS	10	β	43.43	174.3	376.6	
SSS	30	β′	43.76	189.4	421.3	
SSS	50	β′	43.78	191.2	424.2	
SSS	70	β′	43.68	185.8	412.2	
SSS	100	α	48.24	195.2	379.2	

Table 1. Polymorphic form, interplanar distance between reflecting planes  $(d_{001})$ , crystalline domain size ( $\xi$ ) calculated using WA method and Scherrer formula for samples containing different concentrations of MG\_PPP\_and SSS in liquid MCT

SFC			k			
(%			$(day^{-1})$			
w/w)						
	MG	$R^2_{adj}$	PPP	$R^2_{adj}$	SSS	$R^2_{adj}$
0	$-0.284 \pm 0.062^{a}$	0.965	$-0.284 \pm 0.062^{b}$	0.965	$-0.284 \pm 0.062^{b}$	0.965
10	$-0.002 \pm 0.003^{c,B}$	0.615	$-0.337 \pm 0.004^{b,A}$	0.998	$-0.316 \pm 0.027^{b,A}$	0.971
30	$-0.007 \pm 0.000^{c,B}$	0.998	$-0.371 \pm 0.035^{b,A}$	0.974	$-0.288 \pm 0.031^{b,A}$	0.967
70	$-0.018 \pm 0.005^{\text{b},\text{B}}$	0.757	$\text{-}0.405 \pm 0.067^{ab,A}$	0.914	$\text{-}0.268 \pm 0.029^{\text{b},\text{A}}$	0.945
100	$\text{-}0.017 \pm 0.003^{b,B}$	0.929	$\text{-}0.512 \pm 0.082^{a,A}$	0.956	$\text{-}0.617 \pm 0.062^{a,A}$	0.978

**Table 2.** Pseudo first order reaction rate of  $\beta$ -carotene degradation in fat blend containing 434 increasing content of solid MG, PPP, and SSS in MCT.

#### 8 Figure captions

**Figure 1.** Polarized light (PL) micrographs of mixtures containing increasing concentrations of MG, PPP, and SSS in liquid MCT. Scale bar =  $100 \mu m$ .

**Figure 2.** Fractal dimension of mixtures containing MG ( $\bullet$ ), PPP ( $\blacksquare$ ), and SSS ( $\blacktriangle$ ) in liquid MCT as a function of solid fat content.

**Figure 3.** Integrated patterns with relevant peak position of the crystallographic reflecting planes belonging to the 00*l* family of 100% MG (A), 50% SSS (B), 10% PPP (C) containing samples along with their relative sections of the bidimensional patterns.

**Figure 4.** Normalized  $\beta$ -carotene residual concentration ( $C_t/C_0$ ) of 100% MG (•), PPP (•), SSS ( $\blacktriangle$ ), and MCT ( $\nabla$ ) containing samples as a function of time.







Figure 3 Click here to download high resolution image









The presence of monoglyceride crystals protects β-carotene against degradation